



规格书

SPECIFICATION

CUSTOMER NAME	客户名称:	
CUSTOMER NO.	客户编号:	
SERIES	系 列:	旋转开关
MODEL NO.	型 号:	XB-RS-0C1-C8 series
DRAWING NO.	图 形 号:	Rotary Switch

If specification of this product meets your request, please confirm all the items of it and return to us with signature and stamp, it will be basis of our production and record. Thanks your cooperation in advance!

若此产品规格符合贵司要求，敬请确认此规格书内所有项目
并签名和盖章后回传给我司，以作我司产品制作之
依据和存档之用，多谢合作！

EXAMINE & APPROVAL 审批

APPROVE 接受	NOT APPROVE 不接受
SIGNATURE 签署 STAMP 盖章 DATE 日期	

PREPARED BY.制表人	CHECKED BY.校对	APPROVED BY.审核	APPROVAL BY.批准
研发部 戴海明 2022. 06. 08	品质部 黄自清 2022. 06. 08	工程部 庞军 2022. 06. 08	总经办 吴量 2022. 06. 08

东莞市溪榜电子有限公司

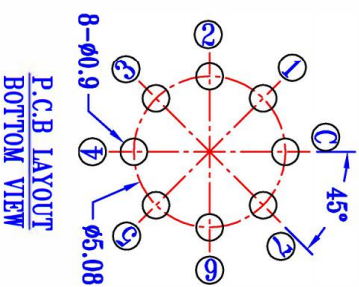
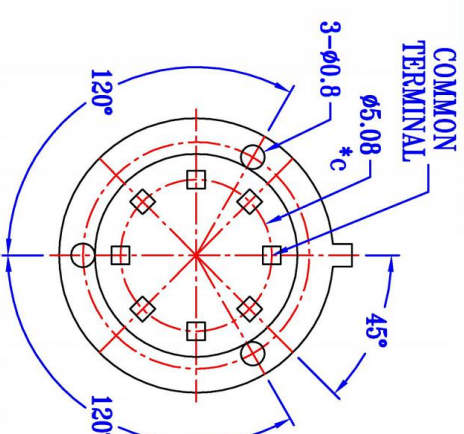
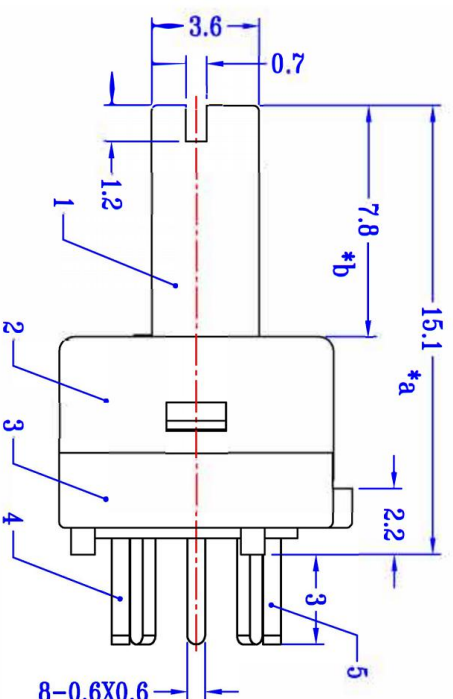
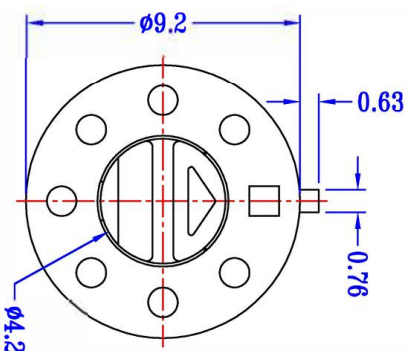
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required)
MAiL: HK@ALPSR.CN XB@ALPSR.CN
Quality core! Afterburner for Made in China!

SCHEMATIC



注：“*”表示关键尺寸(3个)。

8					TOLERANCE						
7					UNLESS SPECIFIED						
6					WITHIN 1.5mm : ±0.1mm		A	2012-9-25			
5					OVER 1.5mm : ±0.2mm		ISSUE	DATE	DESCRIPTIONS OF REVISION		ZENG, CHEN APPD.
4	CONTACT	SUS	1	Ag CLAD	TITLE : Rotary Switch		UNIT : mm		DRWG NO.: XB-RS-0C1-C8		
3	CASE	PPA/BRASS SRTIP	1	BLACK/Ag PLATED	MODEL: XB-RS-0C1-C8		SCALE: 5:1		DWN.		JUN. YANG 2012-9-25
2	COVER	STEEL STRIP	1	Ni PLATED					CHK'D		DONG. PANG 2012-9-25
1	KNOB	PPA	1	BLACK					APPD.		ZENG, CHEN 2012-9-25
NO.	PARTS	MATERIALS	Q'TY	FINISH							

 东莞市溪榜电子有限公司 DONG GUAN XI BANG ELECTRONICS CO.,LTD		文件编号	XB-SP-20210316-02
		发布日期	2023年 03 月 16 日
SPECIFICATION 规格书		第 A 版	第 1 页 共 3 页
MODEL NO. 产品名称: XB-RS-0C1			
DRAWN 制订		JUN. PANG	APPD. 审核
			LIANG. WU
1、RATING (额定值) : DC 24V 0.5A /DC 48V 0.2A			
3、ELECTRICAL CHARACTERISTICS (电气性能规格)			
ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 规格
3.1	CONTACT RESISTANCE 接触电阻	MEASURED AT 1KHz SMALL CURRENT (100mA OR LESS) 在 1KHz 微小电流 (100mA 以下), 拨动三次后测试.	100mΩ MAX. 100 毫欧以下
3.2	INSULATION RESISTANCE 绝缘电阻	APPLY A VOLTAGE OF 500V DC FOR 1 MIN. TO FOLLOWING PORTIONS AFTER WHICH MEASUREMENT SHALL BE MADE. (1)BETWEEN BODY AND TERMINAL. (2)BETWEEN TERMINALS. 输入 500V DC 电压 1 分钟, 按以下接触方法测试: (1)排脚相互之间。 (2)排脚与外壳之间。	100MΩ MIN. 100 兆欧以上.
3.3	DIELECTRIC STRENGTH 耐电压	AC 500V rms (50-60Hz) FOR 1 MIN TRIP CURRENT:0.5mA (1)BETWEEN TERMINALS. (2)BETWEEN INDIVIDUAL TERMINAL AND FRAME. 输入 AC 500V (50-60Hz) 电压, 1 分钟感度电流为 0.5mA, 按以下接触方法测试: (1)排脚相互之间 (2)排脚与外壳之间.	WITHOUT DAMAGETOPARTS ARCING OR BREAKDOWN ETC 没有绝缘破坏等异常
4、MECHANICAL CHARACTERISTICS (机械性能规格)			
ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 规格
4.1	OPERATING FORCE 作动力		300gf±150gf
4.2	TERMINAL STRENGTH 端子强度	A STATIC LOAD OF (300gf) SHALL BE APPLIED TO THE TERMINAL FOR 15 SEC, IN ANY DIRECTON. 在排脚前端任意一个方向加 300gf 力度测试, 时 间为 15 秒.	MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED WITHOUT LOOSENESS OF ACTUATOU. 在端子中没有裂开, 松动等 异常, 满足于机械、电器性 能。
4.3	DISPLACEMENT OF ACTUATOR (KNOB) 柄 强 度	A STATIC LOAD OF 10N (1Kgf) SHALL BE APPLIED TO THE TOP OF THE ACTUATOR (KNOB) AND THEN DESPLACEMENT SHALL BE MEASURED TO THE DIRECTION OF THE ARROW. 在柄的前端施加 1Kgf 的力度, 位移应沿印记的方向上定.	THE LEVER SHALL HAVE NO SERIOUS DEFORMATION AND FUNCTION IS NORMALLY. 柄部无严重变形, 可以正常工作

 东莞市溪榜电子有限公司 DONG GUAN XI BANG ELECTRONICS CO., LTD		文件编号	XB-SP-20230316-02
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SPECIFICATION 规格书		第 A 版	第 2 页 共 3 页
5、ENDURANCE CHARACTERISTICS (耐久性)：			
ITEM 项目	TEST CONDITIONS 测试条件		PERFORMANCE 规格
5.1	LIFE TEST 寿命试验	WITHOUT LOAD: AN ACTUATOR SHALL BE SUBJECT TO 10,000 CYCLES AT A SPEED OF 15 TO 18 CYCLES FOR 1 MIN. 无负荷: 操作者以每分钟 15—18 回的频率作 10,000 回之无负荷测试.	(1) CONTACT RESISTANCE (接触电阻) 200mΩ MAX. 200 毫欧以下. (2) INSULATION RESISTANCE (绝缘电阻) 50MΩ MIN. 50 兆欧以上.. (3) WITHSTAND VOLTAGE (耐电压) AC 500V, 1 MINUTE. AC 500V 1 分钟 (4) OPERATING FORCE (作动力) ±30% INITIAL VALUE. 变化范围初始值±30% (5) WITHOUT DAMAGE TO PARTS ARCING OR BREAKDOWN ETC. (测试后外表无损伤, 并且满足机械性能)
5.2	SOLDERABILITY TEST 可焊性试验	THE TOP OF THE TERMINALS SHALL BE DIPPED 2mm IN THE SOLDER BATH OF 240±5℃ FOR 3±0.5 SECONDS. 端子顶部被浸入锡焊池中 2mm 深, 温度为 240±5℃, 时间为 3±0.5 秒.	THE AREA OF SOLDERING SHOULD BE OVER 95% 焊接面积要有 95% 以上.
5.3	RESISTANCE TO SOLDERING HEAT TEST 耐焊性试验	OLDER BATH METHOD: SOLDER TEMPERATURE 260±5℃ IMMERSION TIME 3±0.5 SEC IMMERSION DEPTH UP TO THE SURFACE OF THE BOARD THICKNESS OF PRINTED WIRING BOARD 1mm DIMENSIONS OF COMPONENT HOLES IN THE PRINTED WIRING BOARD SHALL BEING ACCORDANCE WITH THOSE SPECIFIED IN THE SPECIFICATION. 焊炉焊接的时候温度控制在 260±5℃, 过炉时间为 3±0.5 秒, 于基板厚度为 1.0mm SOLDERING IRON METHOD: BIT TEMPERATURE 360±5℃ APPLICATION TIME OF SOLDERING IRON 3±0.5 SEC THE SPECIMEN SHALL BE SUBJECT TO STANDARD ATMOSPHERIC CONDITIONS WHICH MEASUREMENT SHALL BE MADE. 手焊接的时候温度控制在 360±5℃, 时间为 3±0.5 秒	THERE SHALL BE NO DEFORMATION OR CRACKS IN MOLDED PART. 外观无异常, 满足于机械、电器性能。
5.4	COLD TEST 耐冷试验	THE SWITCH SHALL BE STORED AT A TEMPERATURE OF -25±3℃ FOR 96 HOURS. THEN THE SWITCH SHALL BE MAINTAINED AT STANDARD ATMOSPHERIC CONDITIONS FOR 1 HOUR AFTER WHICH MEASUREMENT SHALL BE MADE. 放置在温度 -25±3℃ 中 96 小时后, 再将放置在常温常湿的环境中 1 小时后进行测试.	

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		发布日期	2023年 03 月 16 日
SPECIFICATION 规格书		第 A 版	第 3 页 共 3 页
ITEM 项目		TEST CONDITIONS 测试条件	PERFORMANCE 规格
5.5	HEAT TEST 耐热试验	THE SWITCH SHALL BE STORED AT A TEMPERATURE OF $70\pm 2^{\circ}\text{C}$ FOR 96 HOURS. THEN THE SWITCH SHALL BE MAINTAINED AT STANDARD ATMOSPHERIC CONDITIONS FOR 1 HOUR AFTER WHICH MEASUREMENT SHALL BE MADE. 放置在温度 $70\pm 2^{\circ}\text{C}$ 中测试 96 小时后, 再将放置在常温常湿的环境中 1 小时后进行测试.	THERE SHALL BE NO DEFORMATION OR CRACKS IN MOLDED PART. 外观无异常, 满足于机械、电器性能.
5.6	HUMIDITY TEST 潮湿试验	THE SWITCH SHALL BE STORED AT A TEMPERATURE OF $40\pm 2^{\circ}\text{C}$ AND A HUMIDITY OF 90% TO 95% FOR 96 HOURS. THEN THE SWITCH SHALL BE MAINTAINED AT STANDARD ATMOSPHERIC CONDITION FOR 1 HOUR AFTER WHICH MEASUREMENT SHALL BE MADE. 放置 $40\pm 2^{\circ}\text{C}$ 的相对湿度为 90%~95% 环境中 96 小时后, 再将放置在常温常湿的环境中 1 小时后进行测试.	
5.7	STANDARD ATMOSPHERE CONDITIONS 测试标准状态	UNLESS OTHERWISE SPECIFIED. THE STANDARD RANGE OF ATMOSPHERE CONDITIONS FOR MAKING MEASUREMENTS AND TESTS ARE AS FOLLOWS: (1) AMBIENT TEMPERATURE: 5°C TO 35°C (2) RELATIVE HUMIDITY: 45% TO 85% (3) AIR PRESSURE : 86Kpa TO 106Kpa 在没有指定的情况下测试温度、湿度、气压如下: (1) 温度为 5°C—35°C. (2) 湿度为 45%—85%. (3) 气压为 86Kpa—106Kpa.	
5.8	PRACTICAL TEMPERATURE RANGE 使用温度范围	-20°C ~ $+70^{\circ}\text{C}$. 在 -20°C ~ $+70^{\circ}\text{C}$ 温度内使用.	